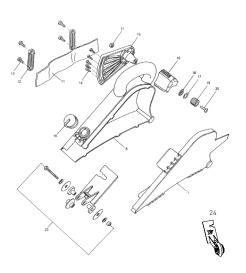
Helpful Hints

- 1. Use a separate mixing bucket for mixing bedding compound. Thin gradually with water until creamy, so that it is just able to pour like cooking batter.
- 2. Adjust side strap by loosening screws. Your hand should fit snugly under the strap. This is the most comfortable way to hold and work the tool.
- **3.** It is time to refill the housing when excess compound no longer appears from sides of tape, or if compound comes out on top of tape.
- **4.** A quick upward twisting motion against the joint knife will produce a clean, easy cut to the tape. Another method of cutting tape is with a utility knife.

Note: Leave approximately 50mm of tape in front of the gears after cutting, as weight of compound may pull tape back into housing.

Troubleshooting

Symptom Tape excessively hard to pull	Solution Compound is too thick. See thinning instructions. Check tape tension knob.
Compound leaks out of tool	Compound is too thin. Add new compound to thicken.
Compound appears on top of tape	Tape is installed incorrectly. See instruction No. 3
Too little compound under tape	When smoothing, compound should come out both sides of tape. Increase setting.
Tape pulls out when cutting	Do not pull out. Twist against joint knife to cut, or use a utility knife.
Tape slides back into housing	Leave at least 50mm of tape in front of gears after cut.



Item	Part#	Description
1	THXP01	Lid Assembly
8	THXP08	Taper Housing Assembly
10	THXP10	Mud Control Knob
11	THXP11	Nylon Strap
12	THXP12	Strap Clamp (2)
13	THXP13	Strap Screw (4)
14	THXP14	Screw (5)
15	THXP15	Hub Bracket Assembly (inc. #15-21)
16	THXP16	Tape Hub
17	THXP17	Spring Washer
18	THXP18	Keyed Washer
19	THXP19	Hub Knob
20	THXP20	Tape Hub Bolt
21	THXP21	Nut
23	THXP23	Flat Joint Attachment
24	THXP50	Corner Joint Attachment (Sold Individually for the TX650 Model)



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TX650 - Operation Manual

Taping Box

WARNING: Read and become familiar with this manual BEFORE operating unit.

DIRECTIONS FOR USE

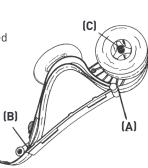
1. Mix Bedding Compound

Bedding compound to be used in the Taping Box should be thinned and mixed to a smooth, creamy consistency so that it is just able to pour like cooking batter. Intex recommends using an Intex MegaMixer® Power Mixer.



2. Feed Tape Through Housing

Unlatch all three black latches and remove cover. Install tape roll onto hub as illustrated. Feed tape through slot (A) and out front slot (B). Push tape "up" against top of housing. Note: To keep tape from unrolling during use, adjust tape tension by tightening the grey dial (C). Intex recommends using Intex PlasterX® Paper Joint Tape.



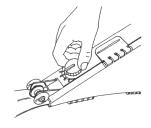
3. Pour Compound Into Housing

With tape against top of housing, as shown, pour compound into Taping Tool until full. If compound won't pour, it is still too thick.



4. Adjust Compound Thickness

Rotate Compound Control Knob to desired thickness. Intex recommends you begin with a setting between 2 and 3.



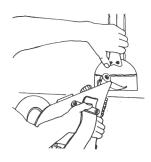
5. Run Taping Tool Along Joint

To begin, hold end of tape at top of joint. Once started, gears will engage tape for automatic dispensing. You are applying the right amount of compound if a 3-6mm excess bead appears on both sides of the tape.



6. Cut Tape Using Joint Knife

When ready to cut, place knife firmly across tape. Use a quick upward twisting motion against the joint knife to produce a clean cut (practice on a few short strips to learn technique). A utility knife could also be used.



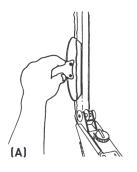
7. Embed Tape

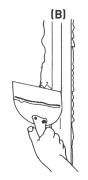
After applying tape, smooth joints with a 100-150mm joint knife to embed tape and remove excess compound. Intex recommends using Intex PlasterX® Joint Knife.



Corners

Apply tape to corner joint. Use a joint knife or corner trowel to push tape into corner (A). At end of joint use corner of joint knife to puncture and cut tape. Embed tape (B). Intex recommends using Intex PlasterX® Corner Trowel.





Alternatively the Corner Joint Attachment (THXP50 purchased separately) replaces the Flat Joint Attachment on the tool and embeds tape into corners automatically, following the same steps for flat joint applications.



Finishing Joints

Once all joints have been taped you are ready to apply finish coats. Apply finishing coats according to manufacturer's specifications.

Clean Up

Use warm water and a brush to clean out housing. Flat or Corner Attachments and Compound Control Knob should be removed for cleaning. Clean all compound residue from inside Compound Control Knob.

